DART AEROSPACE LTD	Work Order:	20806
Description: Fitting	Part Number:	D3216-3
<b>Dwg:</b> D3216 Rev. A	Qty:	20 25
Ref:		Page 1 of 1

Step	Location	Procedure	Вул	Date	Qty
1	DC	Issue Traveler	KH	04.05.03	20
		201	<u> </u>	0 7.00 10 0	
2	PG	Issue P/O: 7000688	1	İ	
		Email or Ship DXF file to vendor			
		Laser Cut D3216-3 Fitting as per Dwg D3216		la	_ ,
		Material release note is required	IU	04-05-03	20
3	RG	Receive and Inspect for transit damage	. 0		
		Ensure material release note is attached	CLP	04/05/26	25
4	QC6	Inspect dimensions as per Dwg D3216	2	7.	
			10	04.057	25
5	GA	Deburr if necessary. Tumble until parts have a polished finish.		, / /	
			31	04/06/2	25
6	QC5	Inspect Finish	A		
			12	01-06-7.	25
7	ST	Identify and Stock		1 4 -	
			rel	04/06/23	25
8	AC			1	
	•	Cost / part 3,65	Suc	04-06.24	23
9	DC	Close W/05, 24	M		
	,	Inspect Level 21	14XH	24.06.25	25
<del></del>			V		<u></u>

Re		Change	Revised By	Approved
А	03.10.28	New Issue	KJ/RF	-

RELEASED

## **Dart Aerospace Ltd**

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDI	Ву	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector		
			*						
NCR		W	ORK ORDER NON-CON	FORMANCE					
DATE	STEP	Description of NC section A	Corrective Action B	on Sign & Date	Verifica Section		Approval Design Mgr	Approval QC Inspector	
		•							
	1	PAR#:	Fault Category:	DQ	A:		Date:		
		PAR#:	Fault Category:	DQ	A:		Date:		

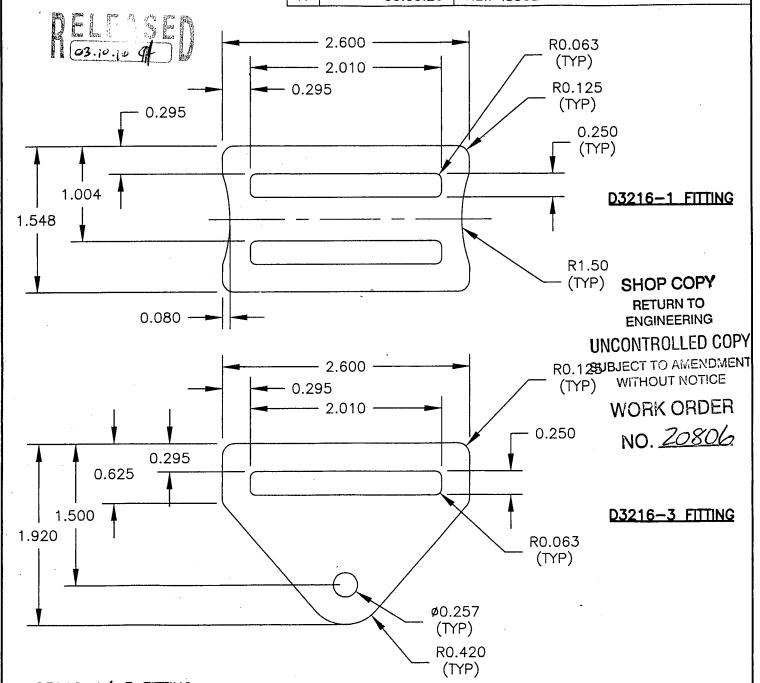
NOTE: Date & initial all entries H:Admin-QA\ISO\forms\w/oncB.doc

QA: N/C Closed: \_\_\_\_ Date:\_\_\_





DESIGN (//	DRAWN BY		EROSPACE LTD BURY, ONTARIO, CANADA
CHECKED AN	APPROVED	DRAWING NO.	REV. A
#	-	D3216	SHEET 1 OF 1
DATE		TITLE	SCALE
03.09.26		FITTING	1:1
A	03.09.26	NEW ISSUE	



## D3216-1/-3 FITTING

- 1) MATERIAL: AISI 304/316 PLATE, 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: MOLECRO POLISH
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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## Job Costing Report

Dart Aerospace	Ltd.
Hawkesbury	

May 03, 2004 07:28 am

Work Order No	:	0020806		
Project Name	:	D3216-3	Department	Code:

Project For Burden Flags : WK422 : NNNNNNN Work Order Type : Main

WO Status : Open Invoice State : Not Invoiced Main WO Number

Invoice Date House Part Number : D3216-3 Description : Fitting Invoice Number :

Manufactured : Yes Invoice Amount : 0.00

Amount Req'd : 20 Order Entry No : Amount Done : 0

Start Date : 04-30-04 OE Value

Est Finish Date : 05-26-04

Act Finish Date Est Margin : 0.000% Drawings Reqd : No Actual Margin : 0.000%

Ok for Approval : Approval Rec'd : \$0 Posted to Finished Goods

		Estimated	Actual	٧ar. %	Posted	To Post
=======================================	= == =	========	=========	=======	=============	==========
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00 🕯	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		=======	========	<u>/======</u>		
Burden	:	0.00	0.00	. 0.00		
		========	========	======		
Total Cost	:	0.00	0.00	0.00		
Margin	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

<b>\</b>		Estimated	Actual
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	0.00

ALZ 14:06 ALZ GROTE EXPORT 32 89 301949 TNO. 857-P.7/12 Certificate of test - Mill certificate Maybockopselline meni Contr-Zule: Zene GA. Septembellerens S. H 1800 Ga Tol. (1908) 30 21 11 - Tologos (1900 36 23 20 Tologo 19053 addard b HAL Torograph St 41.051 - A.T.W. at 85 401.277.514 No 2002.0037314 Certificat de Réception C.C.P.U. Nr Abnahmaprüfzaugnis B nach DIN 60048/21.8 - NFA 00001/21/8 - EN 10204/21.8 Asproved as supplier according to ADAMO - THE SEE SECRETARY WE SEE SECRETARY BENDERS AS THE PROPERTY SECRETARY SECRE PRODUPPOCOS Electric Are Parriess - VOG - Contingous Custing-PROC PARRIC! Four & Am - VOG - Coulds Contingo. PROTECTION - Delice-Lichthouse Oten - VOG - Browngapes. Der TOV Rheiniged has mit Schreiben vom 21. Mirts 1422 mit die Gegentzicheuse vom 21. SURVEYORS MARK
CACHET OF L'EXPERT
STEMPSL DES WERKSEACHVERSTÄNDIGEN or order no - votto ao da mia - Restablise aut order at a active of de cos - Westernis 0020007207 282 SP796 47912/329/03 STAINLESS STEEL, COILS, COLD ROLLED, FINISH 2 B heat many ceeks 136018 13601820 Specifications - Specifications - Verschiffles Type - Museum - Quality F Halt Corregion test - Corr. Inter - Inclining to the ASTM A240/A 240M-01 TYPE 304 - S 30400 **2B** ASTM A262 E - 01 ASME SA 240-01 :OK TYPE 304 - S 30400 28 3.04 O. O Motorial (Gode Besignetes)

O. OO Workshot UNS S 1219.20 ASTM A240 ed ak thiches 0.1200 48.000 UNS S 30400 1050'c benegar un AMS 5513-G98 -- ASTM A276/00-A+A312/A312M-01(CHEM.COMP.)+A666/00 - MATERIAL MERCURY FREE - NO WELD REPAIRING Chemical analysis Composition chimicale Chemische Zubammensetzung MECHANICAL MICPERTIES - PROPRIETES MEET - MEDIL WERTE TENGILE TEST ROOM TIMP. - TEMP. ANE. - RAUNTEMP. TEMP AI DE TRACTIO LADEF PRODUCT AND -CLICE CHTAINED - CETTAIN - PAGERAGES PEO. DOC CSTAIN .- OBTENU ZUG VERGUEN DIENT ACIERIE SCHMELZE PROQUIT ANDESPURA 1360 1820 ASTM A240 (T)min. 0.042 0.044 c 7 12.46X 96 200 1.31 1.32 ylaid Nation di. 49.0 30 49.8 0.2% THIS MATERIAL IS 0.030 0.029 50.00 km 54.1 52.8 ATISERCTORY FOR 0.004 0.003 Course show 98.9 97.6 ASME CODE 0.48 0.48 21. Zugreeriginer 4 A50 18.20 18.22 40 49 50 EGULUM AIR DIA L 8.12 8.14 H F13810.9710V B-Dann, 50 50 EGZ ARMIN ۵ 71 a organiza Co HRB 92 89.0 91.0 0.057 0.056 grein size as grein actor Korngrössa impact strongsh text seemi de ricilianes Kartspiringsingevers pitage 180° QK THE IT IS VERIFY BATCH AND CLIALITY HAVE SEEN CARRIED OUT THE TO DE VERIFICATION DE LA CONCIDENTE DE LA BUARCE POURME VERMECHELUNGEMUNDES WURDE BURCHCHERUNGEMUNDE A- immig VISUAL (REPECTION AND CHICKERSONAL CHICK EXAMEN VISUEL ET DIMERSIONAL ON BUMPACE RESTCHTIBUNGEN UND ADMERSUNGEN So fairth GOOD WORKMANSHIP, PERMISSIBLE JARIATIONS IN DIMENSIONS CHIANTTY / INCIGHT WEND / CHANTITE MEMO POIDS LIVING The definity is in accordance with the order. Le fourniture set controvers can extrapose de la communica. Cle Lieferung emportage den Bertellbertsgungen. (LBS) PACE ME N DE CUSE PACET MR OTY HET WEIGHT CITE PROPERTY Nº DE CAICES PAKET NE OLBERT METAL SALES LIMITED 11170017 1 20216 989 DERRY ROAD EAST, SUITE 305 : CTL 31416 L5T2J8 MISSISSAUGA, ONTARIO CANADA ALZ THE SURVEYOR - L'EXPERT - DER WEIUSZACHVERSTÄNDIGE (LBS) NET WEIGHT 13.03.2002 ( STALKERSAMT: 20216

HGA 304 2B.

2200 132001

Fluid